USING THE DRILL PRESS

1. The drill press is an accurate, heavy-duty, hole-boring machine. It is also capable of other operations such as routing, sanding, and mortising using accessories that can be added on to the machine.

2. In order to know where to drill a hole, its location must first be marked with a pencil or scratch-awl.

3. The stock to be drilled should then be held in place on the drilling table either with a clamp or in a jig or fixture.

4. Install the correct bit in the chuck and tighten it.
   - Be sure the drill press is set for the right speed. (RPM)

5. Turn machine on and bring bit down into stock slowly using the feed lever.
   - Be sure you have a bottoming piece under your stock to prevent splitting your stock and drilling into the table.

6. When finished drilling, slowly bring bit out of stock and repeat operation if necessary.

7. Turn machine off when finished.