BREAKING OUT STOCK BY HAND: THE SIX STEPS

1. Choose one face of your stock and plane it flat with the jack plane.
   - be sure to plane with the grain

2. Plane one edge 90° to the first finished face.
   - be sure to check the face and edge for 90° with the try square

3. Plane the board to thickness with the jack plane.
   - be sure to mark the thickness all the way around the board on the edges and ends with the marking gauge

4. Rip the board to width with a hand saw.
   - be sure to cut on the waste side of the line and finish the edge with the jack plane

5. Crosscut one end of the board square with the back saw.

6. Crosscut the final end of the board square with the back saw.
   - be sure to hold the saw properly to cut 90°