

## **BREAKING OUT STOCK BY HAND: THE SIX STEPS**

- ❶ Choose one face of your stock and plane it **flat** with the **jack plane**.
  - ☞ be sure to plane **with** the grain
- ❷ Plane **one** edge 90° to the **first finished face**.
  - ☞ be sure to check the face and edge for **90°** with the **try square**
- ❸ Plane the board to **thickness** with the **jack plane**.
  - ☞ be sure to mark the **thickness** all the way around the board on the **edges and ends** with the **marking gauge**
- ❹ Rip the board to **width** with a **hand saw**.
  - ☞ be sure to cut on the **waste side of the line** and finish the edge with the **jack plane**
- ❺ Crosscut one end of the board square with the **back saw**.
- ❻ Crosscut the final end of the board square with the **back saw**.
  - ☞ be sure to hold the saw **properly** to **cut 90°**